SYNOLAC® 5404 X 60

GENERAL INDUSTRY

ARKEMA COATING RESINS

Product Application detail	SYNOLAC® 5404 X 60 is an alkyd resin based on linoleic rich oil, do drying paints and general purpose stoving enamels.	esigned to formulation air	
Performance Benefits	 Good outdoor durability Fast drying Quick hardness evolution 		
Polymer Type	Solventborne Alkyd		
Sales Specifications	Solid Content %	58.5 - 61.5	
	Viscosity at 25°C, mPa.s (Brookfield) (ISO 3219)	6000 - 8500	
	Colour, Gardner scale (ISO 4630)	6 max	
	Acid value, mg KOH/g (ISO 2114)	12 - 18	
Other Characteristics ¹	Volatile	Xylene	
	Density / Specific Gravity, g/ml (ISO 2811)	1.03	
	Type of fatty acid	TOFA	
	Fatty Acid content, %	30	
	Note: Acid value and/or Hydroxyl value quoted relative to solid resin		
	1 The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications		
Formulation Guidelines	RECOMMENDATIONS FOR USE SYNOLAC® 5404 X 60 could be used in paint air drying formulation and forced drying (60°C - 80°C) using driers. SYNOLAC® 5404 X 60 combined with melamine resins allows the formulation of stoving enamels.		

SOLUBILITY

 $SYNOLAC^{\$}~5404~X~60~is~soluble~in~aromatic~hydrocarbons~(toluene~xylene,~aromatic~solvent~boiling~range~155°C~-~181°C,~butyl~acetate,~PMA,~diacetone,~alcohols~and~glycol~ethers).$



Product Safety	Please refer to the corresponding Safety Data Sheet.	
Storage & Handling	SYNOLAC® 5404 X 60 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided. In the above mentioned storage conditions the shelf life of the resin will be 9 months from the shipping date	

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Arkema Coating Resins

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